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D3245-041
Job Sheet 187294



Part No: D3245-041

Job Qty: 6 ea

Part Name: Access Panel Assembly LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31
DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 36
100	Packaging	6 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-3		DAS 36 9-89
110	Small Fab	6 pcs	12/14/18	12/14/18	0.00	1.65	Small Fab-3		36 9-89 DAS
120	QC	6 pcs	12/14/18	12/14/18	0.00	0.00	QC5		DEC 31 2018 68
130	Packaging	6 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1		9-89 DAS
140	QC21-SA	6 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DEC 31 2018 70

Part Op 110 - Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle, Descriptions: be careful when countersinking...mat'l very thin

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2350-18-C3Y	Rigid Receptacle	48 pcs (8 ea)	90-Start up Operation	F 19688 ⑧ S 0411 3 16
D3245-1	Panel	6 Ea (1 ea)	90-Start up Operation	S100904
D3245-5	Door	6 Ea (1 ea)	90-Start up Operation	507-2522
MS20427M3-3	Rivet	96 Ea (16 ea)	90-Start up Operation	F 124859-40 120514
MS20615M3-3	Rivet	54 Ea (9 ea)	90-Start up Operation	F 124859-21 F 124859-40

Job Allocations

DART
AEROSPACE
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S140826

Part: D3245-- 041

Job No: 187294

Serial No/Batch: S140826

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/29/18

Required	Inventory	Allocated
48	45	0
6	5	0
6	7	0
96	967	0
54	119	0

ons

be found.

Plex 12/3/18 10:36 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date : _____	Sequence #: _____	QTY Affected : _____			MRB (QS1042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details: _____			